FIG. 1
Prior Art

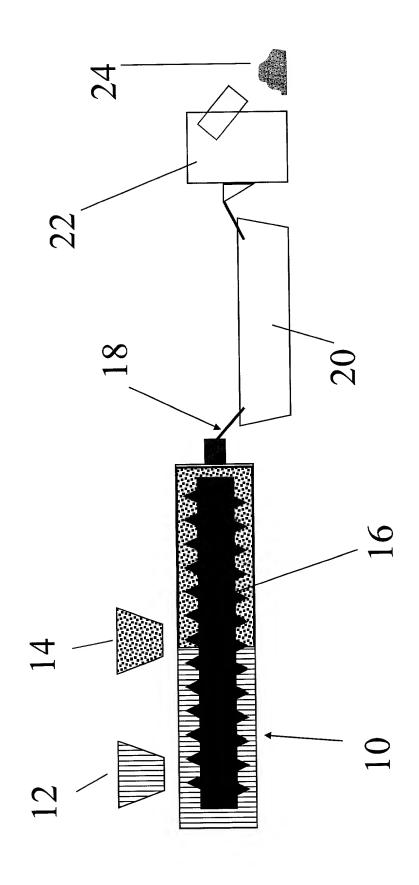


FIG. 2A Off-line Coating

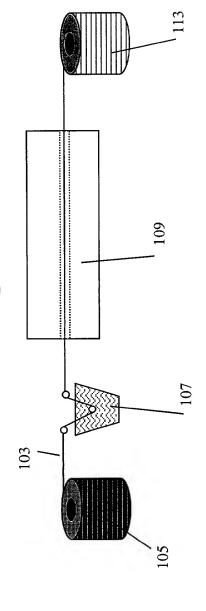


FIG. 2B In-line Coating

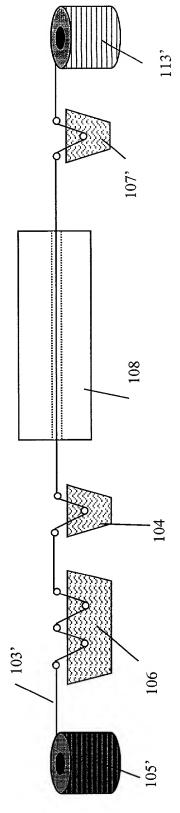
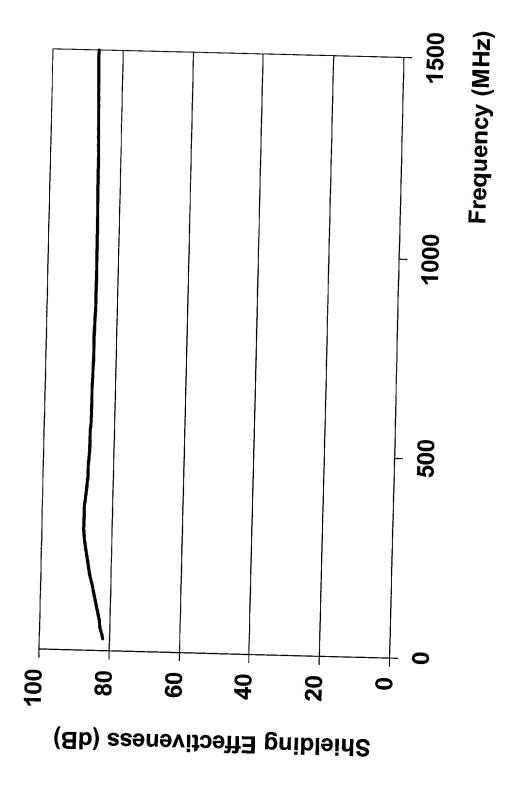
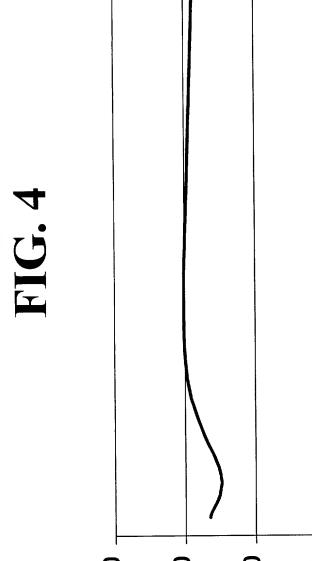
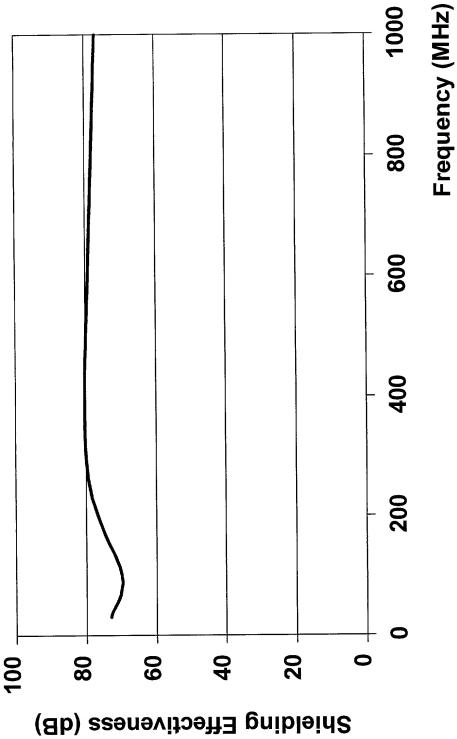


FIG. 3







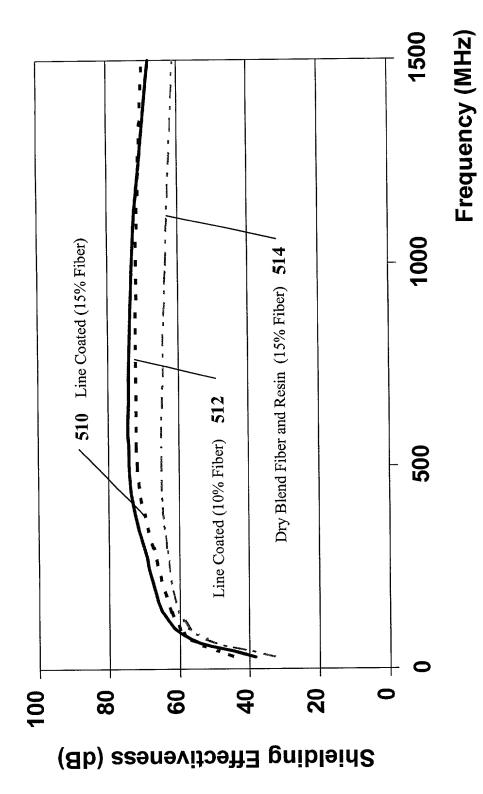


FIG. 6B

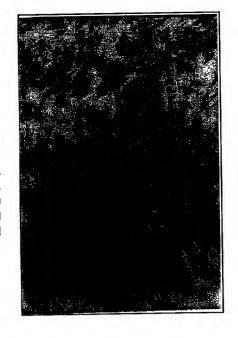


FIG. 6C

